

Amendments to the Specification:

Please insert the following header and paragraph at the top of the first page immediately after the title:

Cross-Reference to Related Applications

This is the national phase of PCT Application No. PCT/EP2004/006000 filed June 3, 2004, which in turn claims priority to German Application No. 10325260.6 filed June 3, 2003, the entire disclosures of each of which are hereby incorporated by reference into the present application.

Please replace the abstract with the following amended abstract:

The invention relates to a method for injecting an injection molded part made of plastic, using an injection unit having a gate[[(1)]] in a nozzle housing[[(2)]], the gate[[(1)]] being connected to a flow channel[[(5)]] . According to the invention, the gate[[(1)]] is opened and closed by an inner needle[[(4)]] , and plastic flowing from the flow channel[[(5)]] to the gate[[(1)]] is predosed and injected by an outer needle[[(3)]] , and/or a retention pressure is applied to the plastic.